# ENGINE KNOCKING OR RATTLING (1KD–FTV)

#### HINT:

- This troubleshooting procedure checks for knocking and rattling.
- Knocking is most likely to occur while the engine is idling.

# **CIRCUIT DESCRIPTION**

<ul> <li>Knocking and abnormal sound due to extremely rich combustion</li> <li>Abnormal sound due to friction between parts</li> <li>(a) Injector malfunctions <ul> <li>Injector sluck closed</li> <li>Injector stuck open</li> <li>Deposits in injector</li> <li>Injector circuit malfunction</li> <li>(b) Abnormal common rail pressure</li> <li>Supply pump</li> <li>Fuel pulsation sound</li> <li>Air in fuel</li> <li>(c) Friction between parts</li> <li>(d) Compression pressure</li> </ul> </li> </ul>	<ul> <li>Injector compensation codes</li> <li>Fuel leakage</li> <li>Intake air system leakage</li> <li>Intake air system blockage</li> <li>EGR system</li> <li>Throttle valve system</li> <li>Fuel pressure sensor</li> <li>Manifold absolute pressure sensor</li> <li>Mass air flow meter</li> <li>Atmospheric air pressure sensor (built into ECM)</li> <li>Mass air flow meter</li> <li>Vehicle modifications</li> <li>Low quality fuel</li> <li>Lack of fuel</li> </ul>

HINT:

- Specified values in the following troubleshooting flowchart are for reference only. Variations in the Data List values may occur depending on the measuring conditions or the vehicle's age. Do not assume the vehicle to be normal when the Data List outputs standard values. There may be concealed factors of the malfunction.
- Check that the vehicle has not been modified in any way prior to the vehicle inspection.

## **INSPECTION PROCEDURE**

#### 1 CHECK SOUND AREA

(a) Find the source of the abnormal sound using a mechanic's stethoscope. **Result:** 

Result	Proceed to	
Sound from supply pump	А	
Sound from parts other than supply pump	В	

**REPAIR OR REPLACE** В

Α

2

#### CHECK WIRE HARNESS IN ENGINE ROOM

(a) Check the wire harness connections.OK: Wire harnesses are connected securely.



ОК

#### ECD SYSTEM (HILUX/1KD–FTV, 2KD–FTV (TASA MADE FOR ARGENTINA))

### 3 CHECK DTC OUTPUT (RELATING TO FUEL SYSTEM AND INTAKE SYSTEM)

#### HINT:

Drive the vehicle according to the driving pattern below to allow the ECM to set DTCs relating to malfunctions of the fuel system, EGR system and throttle valve. If DTCs are set, problem areas can be identified.

- (a) Switch the ECM from normal mode to check mode using the intelligent tester II (see page 05–52).
- (b) Fully warm up the engine.
- (c) Allow the engine to idle for 5 minutes or more.
- (d) Drive the vehicle at more than 40 km/h (25 mph) for several tens of seconds.
- (e) Decelerate and stop the vehicle.
- (f) Repeat steps (d) and (e) 4 times or more.
- (g) Stop the engine and wait for at least 10 seconds.
- (h) Repeat steps (d) and (g) described above to set DTCs relating to the throttle valve.
- (i) Drive the vehicle at more than 70 km/h (43 mph) for at least 1 minute to set DTCs relating to the supply pump.

NEXT

#### 4 READ OUTPUT DTC (RELATING TO ENGINE)

- (a) Enter the following menus: Auto / Pick Up / Engine / DTC.
- (b) Read pending DTCs.

#### **Result:**

Display (DTC Output)		Proceed to
No DTCs		A
Engine related DTCs (see page 05–50)		В
В	$\rangle$ s	EPAIR OR REPLACE ENGINE CONTROL (STEM ACCORDING TO DTC OUTPUT ee page 05–50)

## A

#### 5 PERFORM ACTIVE TEST (TEST THE FUEL LEAK)

#### HINT:

By performing this Active Test, engine speed is maintained at 2,000 rpm and the common rail internal fuel pressure is raised to the maximum operating pressure. As a result, a fuel leak check can be conducted while retaining the high common rail pressure.

- (a) Connect the intelligent tester II to the DLC3.
- (b) Start the engine and turn the intelligent tester II ON.
- (c) Enter the following menus: Auto / Pick Up / Engine / Active Test / Test the Fuel Leak.
- (d) Visually check the supply pump, injector and fuel line located between the supply pump and common rail for fuel leaks and fuel pressure leaks. Also, perform the same check on the fuel line between the common rail and the injector (see page 11–4).

HINT:

There may be fuel leaks inside components, such as the supply pump.

#### OK: No fuel leakage.

NG > | REPAIR OR REPLACE

OK

### 6 READ DATA LIST (MAP, MAF, FUEL PRESS)

- (a) Connect the intelligent tester II to the DLC3.
- (b) Start the engine and warm it up, and turn the intelligent tester II ON.
- (c) Enter the following menus: Auto / Pick Up / Engine / Data List.
- (d) Select the following menu items in order and read the values.
  - MAP
  - MAF
  - Fuel Press

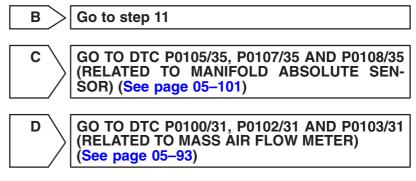
#### Standard:

Item	Engine Speed*1	Standard Range	Proceed to	Description	
	Ignition switch ON (engine stopped)	Same as atmospheric pressure			
	Idling	95 to 105 kPa (713 to 788 mmHg, 28.1 to 31 in.Hg)	<ul> <li>A (standard range)</li> <li>B (both MAP and MAF</li> </ul>	Intake manifold internal pressure detected by in- take pressure sensor	
МАР	3,000 rpm (No engine load)	110 to 135 kPa (825 to 1,013 mmHg, 32.5 to 39.9 in.Hg)	outside standard range) • C (only MAP outside standard range)		
	3,500 rpm (full throttle ac- celeration)	Min.: 195 kPa (1,463 mmHg, 57.6 in.Hg)			
	Ignition switch ON (engine stopped)	0 g/s	• A (standard range)	Intake air volume detected by mass air flow meter	
MAF* <sup>2</sup>	Idling	5 to 12 g/s	• B (both MAP and MAF outside standard range)		
	3,000 rpm (No engine load)	75 to 95 g/s	• D (only MAF outside		
	3,500 rpm (full throttle ac- celeration)	Min.: 150 g/s	standard range)		
	Idling	30 to 40 MPa		Common rail internal fuel	
Fuel Press	2,000 rpm (No engine load)	40 to 50 MPa	<ul> <li>A (standard range)</li> </ul>		
	3,000 rpm (No engine load)	50 to 70 MPa	• E (fuel pressure outside		
	3,500 rpm (full throttle ac- celeration)	Min.: 150 MPa	standard range)	P	

HINT:

\*1: The A/C switch and all accessory switches should be OFF with a fully warm engine.

\*<sup>2</sup>: When the MAF meter malfunctions, the MAF output value may deviate from the standard range when the engine is accelerated from idling to between 3,000 to 4,000 rpm (with full throttle acceleration).



HINT:

A visual inspection of the MAF meter may be effective.



#### Α

#### 7 READ DATA LIST (INJECTION FEEDBACK VAL #1 TO #4, INJECTION VOLUME)

(a) Select the following menu items in order and read the values.

- Injection Feedback Val #1, #2, #3 and #4 •
- **Injection Volume**

#### Standard:

Item	Engine Speed*	Standard Range	Proceed to	Description
Injection Feedback Val #1	Idling	–3.0 to 3.0 mm <sup>3</sup>		Value of injector fuel injec- tion volume compensates for differences in combus- tion condition of cylinders
Injection Feedback Val #2	Idling	–3.0 to 3.0 mm <sup>3</sup>		Positive values indicate control which corrects combustiondegradation
Injection Feedback Val #3	Idling	–3.0 to 3.0 mm <sup>3</sup>	<ul> <li>A (standard range)</li> <li>B (Injection Feedback Val #1 to #4 and/or Injection Volume outside standard</li> </ul>	Negative values indicate control which corrects ex- cessive combustion pres- sure
Injection Feedback Val #4	Idling	–3.0 to 3.0 mm <sup>3</sup>		• If problems exist, Injection Feedback Val may devi- ate from –3.0 and 3.0 mm range
Injection Volume	Idling	5.0 to 12.0 mm <sup>3</sup>	range)	Fuel injection volume value controlled by ECU • Controls NE signal, fuel temperature, engine cool- ant temperature, intake air temperature, boost pressure, atmospheric pressure, EGR volume, and MAF at target output level • If problems exist, Injection Volume may be outside standard range

#### HINT:

\*: The A/C switch and all accessory switches should be OFF, and the engine should be fully warmed up.

В

Α

# Go to step 20

#### 8 CHECK INJECTOR COMPENSATION CODE (See page 05–27)

#### HINT:

If the injector compensation code is not correctly registered, it may cause malfunctions (see page 05-27). OK: Compensation code of installed injector is same as code registered in ECM.



**REGISTER INJECTOR COMPENSATION CODE** (See page 05–32)

ΟΚ

#### 9 CHECK BATTERY

- (a) Disconnect the cable from the negative (–) battery terminal for at least 2 minutes.
- (b) Reconnect the cable to the negative (–) battery terminal.
- (c) Perform a driving test.
- (d) Check whether the malfunction has been successfully repaired by comparing the driving test data and the freeze frame data recorded at the time the malfunction occurred.

#### OK: Malfunction has been repaired successfully.



NG

#### 10 BASIC INSPECTION (See page 05–25)

- (a) Check the fuel quality.
- (b) Check the fuel for air.
- (c) Check the fuel system for blockages.
- (d) Check the air filter.
- (e) Check the engine oil.
- (f) Check the engine coolant.
- (g) Check the engine idling speed and the maximum engine speed.
- (h) Check the vacuum pump.

#### OK: Each inspection result is normal.

NG > REPAIR OR REPLACE

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OK
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#### 11 CHECK INTAKE AND EXHAUST SYSTEM

- (a) Check for air leakage and blockage between the air cleaner and turbocharger.
- (b) Check for air leakage and blockage between the turbocharger and intake manifold. OK: No air leakage or blockage.

NG > | REPAIR OR REPLACE

OK

### 12 CHECK EGR VALVE ASSY (See page 12–8)

HINT:

In this inspection, measure the MAF rate while idling the engine with the EGR valve fully closed.

- (a) Make sure the engine is stopped.
- (b) Disconnect the EGR E–VRV connector.
- (c) Connect the intelligent tester II to the DLC3.
- (d) Turn the ignition switch ON and turn the intelligent tester II ON.
- (e) Start the engine.
- (f) Enter the following menus: Auto / Pick Up / Engine / Data List / MAF.
- (g) Measure the MAF rate while idling the engine.

#### Standard: MAF rate is between 5 to 12 g/s.

HINT:

With the EGR E–VRV connector disconnected, a DTC is set when the ignition switch is turned ON. Therefore, clear the DTC upon completion of the above inspection (see page 05–50).

NG > | REPAIR OR REPLACE

ОК

13 INSPECT DIESEL THROTTLE BODY ASSY (SEE REPAIR MANUAL FOR VISUAL AND OPERATIONAL INSPECTIONS) (See page 10–11)

OK: No malfunction.

NG > REPAIR OR REPLACE (See page 10–11)

ОК

#### 14 CHECK COMBUSTION SOUND

(a) Confirm type of sound emitted.

#### **Result:**

Result	Proceed to	
Knocking	A	
Mechanical sound other than knocking	В	
B Go to step 25		

Α

# 15 PERFORM ACTIVE TEST (FUEL CUT FOR IDENTIFYING MALFUNCTIONING CYLINDER)

- (a) Connect the intelligent tester II to the DLC3.
- (b) Start the engine and turn the intelligent tester II ON.
- (c) Enter the following menus: Auto / Pick Up / Engine / Active Test / Control the Cylinder#1 Fuel Cut, #2, #3 and #4.
- (d) Check the 4 cylinders in sequence to identify any faulty cylinders by performing the power balance inspection.

HINT:

- While the engine is idling, if the idling stability variation is small despite cutting off the fuel injection, the cylinder is malfunctioning.
- With normal cylinders, the engine idles roughly when the fuel injection is cut off.

#### NEXT

#### 16 CHECK CYLINDER COMPRESSION PRESSURE OF MALFUNCTION CYLINDER (See page 14–1)

#### OK: Cylinder compression pressure is normal.

NG > REPAIR OR REPLACE

OK

#### 17 CHECK MALFUNCTIONING CYLINDER INJECTOR FOR DEPOSIT

HINT:

If an injector is contaminated with deposits, the fuel injection volume deviates from the standard range. This may cause malfunctions.

(a) Check the injector for any deposits.

#### **Result:**

InjectorCondition	Proceed to
Deposits	A
No deposits	В



**REPLACE INJECTOR OF MALFUNCTIONING** CYLINDER (See page 11–14)

## A

#### 18 CLEAN INJECTOR

#### NEXT

#### 19 READ DATA LIST (INJECTION FEEDBACK VAL #1 TO #4, INJECTION VOLUME)

- (a) Reinstall the injector to the cylinder head.
- (b) Connect the intelligent tester II to the DLC3.
- (c) Turn the ignition switch ON and turn the intelligent tester II ON.
- (d) Start the engine and warm it up.
- (e) Enter the following menus: Auto / Pick Up / Engine / Data List.
- (f) Select the following menu items in order and read the values.
  - Injection Feedback Val #1, #2, #3 and #4
  - Injection Volume

#### Standard:

Item	Engine Speed*	Reference Value
Injection Feedback Val #1 to #4	Idling	-3.0 to 3.0 mm <sup>3</sup>
Injection Volume	Idling	5.0 to 12.0 mm <sup>3</sup>

HINT:

- \*: The A/C switch and all accessory switches should be OFF, and the engine should be fully warmed up.
- When the values are outside the standard range, deposits inside the injector may be causing the problem.

#### OK: Values are within standard range.



ОК

END

### 20 IDENTIFY MALFUNCTIONING CYLINDER INJECTOR

(a) Follow the instructions in the table below according to the check result of the intelligent tester II. HINT:

This operation is based on the premise that the common rail pressure is normal.

Standard:

Item	Engine Speed*	Reference Value
Injection Feedback Val #1 to #4	Idling	-3.0 to 3.0 mm <sup>3</sup>
Injection Volume	Idling	5.0 to 12.0 mm <sup>3</sup>

HINT:

\*: The A/C switch and all accessory switches should be OFF, and the engine should be fully warmed up. **Result:** 

Injection Volume	Less than 5.0 mm <sup>3</sup>	Between 5.0 to 12.0 mm <sup>3</sup> (Normal)	More than 12.0 mm <sup>3</sup>
$3.0 \mathrm{mm^3}$ or more, – $3.0 \mathrm{mm^3}$ or less	A	В	В
Between -3.0 to 3.0 mm <sup>3</sup>		Normal	C*

Proceed to	Inspection Area	Description
A	Inspect and repair cylinder injector with revised injection volume of less than –3.0 mm <sup>3</sup> : • Perform power balance inspection and identify malfunctioningcylinder • Replace malfunctioning cylinder injector	Abnormal value cylinder injector injects exces- sively large quantity of fuel
В	Identify malfunctioning cylinders by conducting power balance inspection: • Perform power balance inspection to identify malfunctioningcylinders • Clean malfunctioning cylinder injector, then check and repair it	Abnormal value cylinder injector injects exces- sively small quantity of fuel: • Fuel injection volume too low due to injector nozzle being blocked by deposits • Abnormal value cylinder injector compression decreases • Abnormal value cylinder injector injects exces- sively large quantity of fuel
с	Inspect and repair all cylinder injectors: Clean all cylinder injectors, and then inspect and repair them	All cylinder injectors inject excessively small quantity of fuel: Fuel injection volume too low due to all cylinder injector nozzles being blocked by deposits

HINT:

\*: When the Injection Volume displayed on the intelligent tester II is large despite Fuel Press and Injection Feedback Val #1 to #4 values in the Data List being normal, the injector may be clogged. In this case, there may be deposits inside or outside the injector.

- Despite the injector functioning normally, the indicated Injection Feedback Val #1 to #4 values may be outside the normal operating range due to compensation for other problems (such as low compression).
- The Injection Feedback Val #1 to #4 values are used to correct the fuel injection volumes of each cylinder in order to optimize (compensate for the unevenness between) all the cylinder combustion conditions. If any of the cylinders malfunction, the fuel injection volumes for the normal cylinders are corrected simultaneously. As a result, the Injection Feedback Val #1 to #4 values may deviate from the standard range.

DIAGNOSTICS – ECD SYSTEM (HILUX/1KD–FTV, 2KD–FTV (TASA MADE FOR ARGENTINA))	05–289
B Go to step 17	
C Go to step 22	

Α

# 21 PERFORM ACTIVE TEST (FUEL CUT FOR IDENTIFYING MALFUNCTIONING CYLINDER)

- (a) Connect the intelligent tester II to the DLC3.
- (b) Start the engine and turn the intelligent tester II ON.
- (c) Select the following menu items: Auto / Pick Up / Engine / Active Test / Control the Cylinder#1 Fuel Cut, #2, #3 and #4.
- (d) Check the 4 cylinders in sequence to identify any faulty cylinders by performing the power balance inspection.

HINT:

- While the engine is idling, if the idling stability variation is small despite cutting off the fuel injection, the cylinder is malfunctioning.
- With normal cylinders, the engine idles roughly when the fuel injection is cut off.

#### NEXT

#### REPLACE INJECTOR OF MALFUNCTIONING CYLINDER (See page 11–14)

#### 22 CHECK ALL CYLINDER INJECTORS FOR DEPOSIT

HINT:

If an injector is contaminated with deposits, the fuel injection volume deviates from the standard range. This may cause malfunctions.

(a) Check the injectors for any deposits.

#### **Result:**

InjectorCondition	Proceed to	
Deposits	A	
No deposits	В	

B REPLACE ALL CYLINDER INJECTORS (See page 11–14)

#### Α

#### 23 CLEAN INJECTOR

NEXT

#### 24 READ DATA LIST (INJECTION FEEDBACK VAL #1 TO #4, INJECTION VOLUME)

- (a) Reinstall the injector to the cylinder head.
- (b) Connect the intelligent tester II to the DLC3.
- (c) Turn the ignition switch ON and turn the intelligent tester II ON.
- (d) Start the engine and warm it up.
- (e) Enter the following menus: Auto / Pick Up / Engine / Data List.
- (f) Select the following menu items in order and read the values displayed on the intelligent tester II respectively.
  - Injection Feedback Val #1, #2, #3 and #4
  - Injection Volume

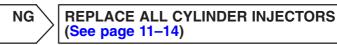
#### Standard:

Item	Engine Speed*	Reference Value
Injection Feedback Val #1 to #4	Idling	-3.0 to 3.0 mm <sup>3</sup>
Injection Volume	Idling	5.0 to 12.0 mm <sup>3</sup>

HINT:

- \*: The A/C switch and all accessory switches should be OFF, and the engine should be fully warmed up.
- When the values are outside the standard range, deposits inside the injector may be causing the problem.

#### OK: Values are within the standard range.



OK

END

#### 25 CHECK SOUND AREA

(a) Find source of the abnormal sound using a mechanic's stethoscope. **Result:** 

Result	Proceed to	
Sound from supply pump	A	
Sound from parts other than supply pump	В	
B REPAIR OR REPLACE		

## A

#### 26 BLEED AIR FROM FUEL SYSTEM (See page 11–7)

(a) To bleed air from the priming pump, pump the priming pump until it becomes hard and cannot be pumped anymore.

#### NEXT

#### 27 CONFIRM WHETHER MALFUNCTION HAS BEEN SUCCESSFULLY REPAIRED

**END** 

Check whether the knocking has been successfully repaired by performing a driving test. (a) OK: Malfunction has been repaired successfully.

**OK** 

NG

28 INSPECT SUPPLY PUMP ASSY (See page 11–5)

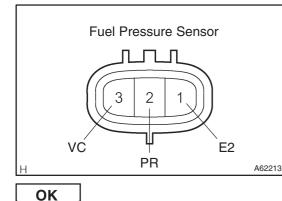
> NG **REPLACE SUPPLY PUMP ASSY** (See page 11–24)

#### NOTICE:

After replacing the supply pump, the ECM needs initialization (see page 05-38).

OK

29 **INSPECT COMMON RAIL ASSY (FUEL PRESSURE SENSOR)** 



(a)	Disconnect the	F9 sensor	connector.
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Measure the resistance of the sensor. (b) Standard:

SpecifiedCondition	
$3 \text{ k}\Omega$ or less	
16.4 k $\Omega$ or less	

**REPLACE COMMON RAIL ASSY** NG (See page 11–30)

INSPECT COMMON RAIL ASSY (PRESSURE LIMITER) (See page 11–5)