



- NOTES:
 1. FOR ALL MISSING DIMENSIONS 3D CAD NO. REV 1 SHOULD BE USED.
 2. Laser cut parts shall be provided including 2D files.

<p>UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN MILLIMETERS ALL DIMENSIONS APPLY AFTER COATING BREAK SHARP CORNERS 0.2 - 0.4 FILLET RADIUS 0.4 MAX. C/SINK INTERNAL THREADS 90 TO MAJOR DIA. CHAMFER EXTERNAL THREADS 45 TO MINOR DIA. SHEET METAL INTERNAL BEND RADIUS: 1 x MAT'L THICKNESS.</p>		CONFIDENTIAL		PROJECT :																				
<table border="1"> <tr> <th>MACHINING TOLERANCE ACCORDING TO ISO 2768mk AS FOLLOWS:</th> <th>SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:</th> </tr> <tr> <td>0.5 - 6 ±0.1</td> <td>0.5 - 120 ±0.3</td> </tr> <tr> <td>6 - 30 ±0.2</td> <td>120 - 400 ±0.5</td> </tr> <tr> <td>30 - 120 ±0.3</td> <td>400 - 1000 ±1.0</td> </tr> <tr> <td>120 - 400 ±0.4</td> <td>OVER 1000 ±2.0</td> </tr> </table>		MACHINING TOLERANCE ACCORDING TO ISO 2768mk AS FOLLOWS:	SHEET METAL BENDING TOLERANCES ARE AS FOLLOWS:	0.5 - 6 ±0.1	0.5 - 120 ±0.3	6 - 30 ±0.2	120 - 400 ±0.5	30 - 120 ±0.3	400 - 1000 ±1.0	120 - 400 ±0.4	OVER 1000 ±2.0	<table border="1"> <tr> <td>DESIGN</td> <td>NAME</td> <td>DATE</td> </tr> <tr> <td>DRAWN</td> <td></td> <td></td> </tr> <tr> <td>CHECK</td> <td></td> <td></td> </tr> </table>		DESIGN	NAME	DATE	DRAWN			CHECK			TITLE: Bracket	
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		FINISH:		SIZE: A4																				
				DWG NO. REV. 1																				
				Sheet of 1 DO NOT SCALE DRAWING SCALE:3:1																				