

**SUZUKI**

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***DR650SE***

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**SERVICE MANUAL**

## FOREWORD

*This manual contains an introductory description on SUZUKI DR650SE and procedures for its inspection/service and overhaul of its main components.*

*Other information considered as generally known is not included.*

*Read GENERAL INFORMATION section to familiarize yourself with outline of the vehicle and MAINTENANCE and other sections to use as a guide for proper inspection and service.*

*This manual will help you know the vehicle better so that you can assure your customers of your optimum and quick service.*

\* *This manual has been prepared on the basis of the latest specification at the time of publication.*

*If modification has been made since then, difference may exist between the content of this manual and the actual vehicle.*

\* *Illustrations in this manual are used to show the basic principles of operation and work procedures.*

*They may not represent the actual vehicle exactly in detail.*

\* *This manual is intended for those who have enough knowledge and skills for servicing SUZUKI vehicles. Without such knowledge and skills, you should not attempt servicing by relying on this manual only.*

*Instead, please contact your nearby authorized SUZUKI motorcycle dealer.*

## IMPORTANT

*All street-legal Suzuki motorcycles with engine displacement of 50cc or greater are subject to Environmental Protection agency emission regulations. These regulations set specific standards for exhaust emission output levels as well as particular servicing requirements. This manual includes specific information required to properly inspect and service DR650SE in accordance with all EPA regulations. It is strongly recommended that the chapter on Emission Control, Periodic Servicing and Carburetion be thoroughly reviewed before any type of service work is performed.*

*Further information concerning the EPA emission regulations and U.S. Suzuki's emission control program can be found in the U.S. SUZUKI EMISSION CONTROL PROGRAM MANUAL/SERVICE BULLETIN.*

## GROUP INDEX

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**DR650SEV/W/X/Y  
( '97/'98/'99/'00-MODEL )**

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**DR650SEK1 ( '01-MODEL )**

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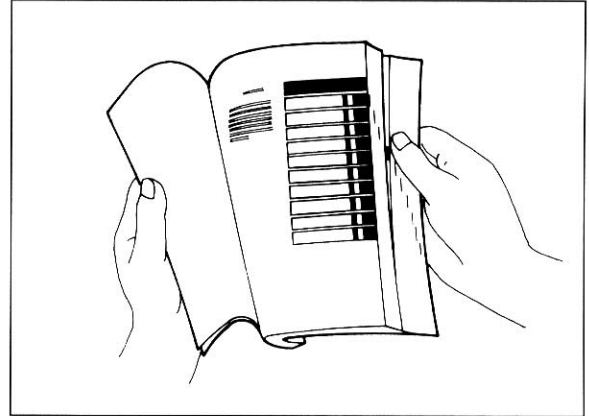
**SUZUKI MOTOR CORPORATION**

*Motorcycle Service Department*

# HOW TO USE THIS MANUAL

## TO LOCATE WHAT YOU ARE LOOKING FOR:

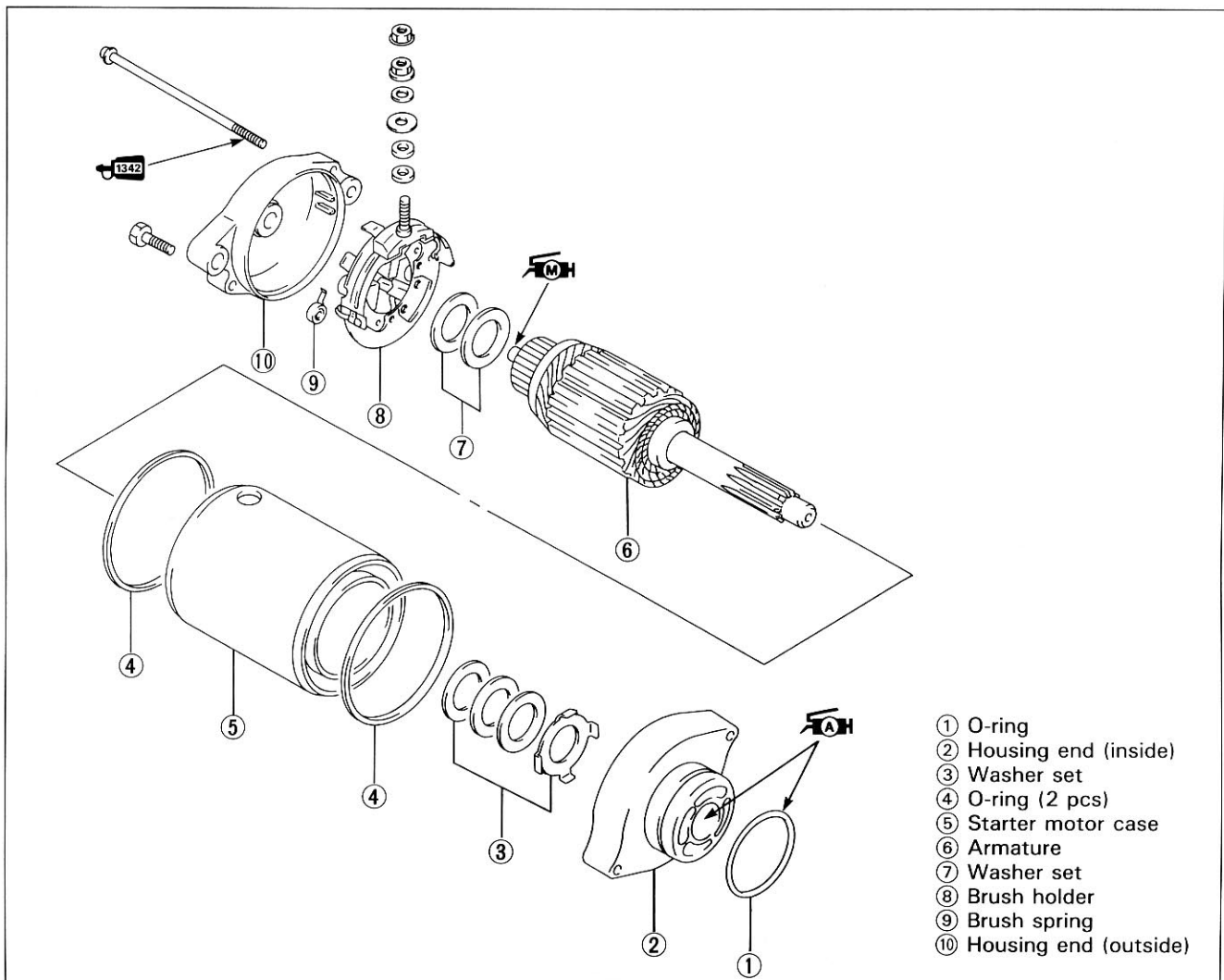
1. The text of this manual is divided into sections.
2. As the title of these sections are listed on the previous page as GROUP INDEX, select the section where what you are looking for belong.
3. Holding the manual as shown at the right will allow you to find the first page of the section easily.
4. On the first page of each section, its contents are listed. Find the item and page you need.



## COMPONENT PARTS AND WORK TO BE DONE
















Under the name of each system or unit, its exploded view is provided with work instruction and other service information such as the tightening torque, lubricating points and locking agent points.

Example: Front wheel



## SYMBOL

Listed in the table below are the symbols indicating instructions and other information necessary for servicing and meaning associated with them respectively.

SYMBOL	DEFINITION	SYMBOL	DEFINITION
	Torque control required. Data beside it indicates specified torque.		Apply THREAD LOCK SUPER "1303". (99000-32030)
	Apply oil. Use engine oil unless otherwise specified.		Use fork oil. (99000-99044-10G)
	Apply SUZUKI SUPER GREASE "A". (99000-25030)		Apply or use brake fluid.
	Apply SUZUKI SILICONE GREASE. (99000-25100)		Measure in voltage range.
	Apply SUZUKI MOLY PASTE. (99000-25140)		Measure in resistance range.
	Apply SUZUKI BOND "1207B". (99104-31140)		Measure in current range.
	Apply THREAD LOCK "1342". (99000-32050)		Use special tool.
	Apply THREAD LOCK SUPER "1360". (99000-32130)		