

"REMANUFACTURED"

"SAGINAW" GEARS

"700, 708 & 808" SERIES

"SRTP, INC"

STEERING REBUILDERS & TRUCK PARTS, INC.

764 CR 383 - CLEVELAND, TEXAS 77327

Ph: #281.386.7229

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Web: www.srtp.us

TO ORDER, We will need to know:

#1 - Year, Make & Model of Unit Application

#2 - Unit Casting or Mfg. Stamped / Stenciled Number located on Back Side of Gear or Tagged Number if affixed to unit

#3 - Various particulars of unit such as:

A) Gear Rotation (Clockwise / Clockwise) or (Clockwise / Counter-Clockwise) Note: See Illustration below for details.

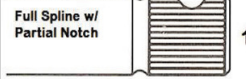
B) Input Shaft Type and OD - Note: See Input Shaft illustration below for details

C) Sector Shaft Types (Clamp) or (Nut Type) - Note: See Sector Shaft illustration below for details

D) Number of turns from End to End

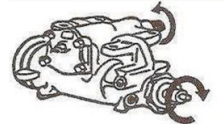
E) Type of Ports (O-ring) or (Flare Fit)

3B) Input Shaft Types & OD



Note: It may be necessary to measure OD of Input Shaft as shown and Count the number of splines.

3A) Gear Rotation

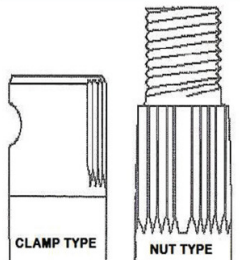


STANDARD ROTATION
Rotate Input Shaft "Clockwise", Sector / Output shaft will rotate "Counter-Clockwise".



REVERSE ROTATION
Rotate Input Shaft "Clockwise", Sector / Output shaft will rotate "Clockwise".

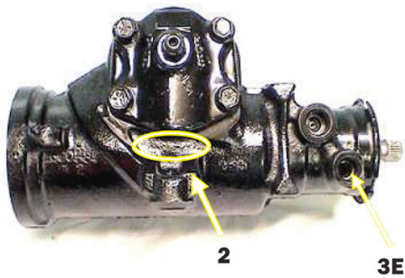
3C) Sector Shaft Types



BACK VIEW

Typical "Saginaw" Power Gears

FRONT VIEW



Typical "700, 708 & 808" Series Parts Breakdown. For "Seal Kit" Pricing, Call 281-386-7229 with Housing Number along with "Year, Make & Model" of Unit Application. Any other additional parts needed, You will need to identify the item number below and call with the same info needed if you were ordering a seal kit.

1 - Retaining Ring	34 - Not Shown
2 - Plug	35 - Ring
3 - O-ring	36 - Washer
4 - Not Shown	37 - Nut
5 - Teflon Ring	38 - Seal
6 - O-ring	39 - Not Shown
7 - Side Cover	40 - Stub Shaft
8 - Adj. Nut	41 - Spool Valve
9 - Not Shown	42 - Seal
10 - Bolt	43 - Valve Body
11 - Gasket	44 - Not Shown
12 - Pitman Shaft	45 - O-ring
13 - Worm Shaft	46 - Ring
14 - Not Shown	47 - Spacer
15 - Race	48 - Nut
16 - Thrust Bearing	49 - Not Shown
17 - Race	50 - Ring
18 - Valve	51 - Dust Seal
19 - Not Shown	52 - Seal
20 - Housing	53 - Adj. Plug
21 - Screw	54 - Not Shown
22 - Clamp	55 - Not Shown
23 - Ball Guide	56 - O-ring
24 - Not Shown	57 - Race
25 - Balls	58 - Bearing
26 - Piston Rack	59 - Not Shown
27 - Plug	60 - Bearing
28 - Bearing	61 - Not Shown
29 - Not Shown	62 - Bearing
30 - Seal	63 - Seal
31 - Washer	64 - Dust Seal
32 - Seal	65 - Boot
33 - Not Shown	

